

<p>Uniform Load Deflection at Design Pressure – Clause 5.3.4.2/9.3.4.2 AAMA/WDMA/CSA101/I.S.2/A440-08/11 (NAFS – 2008/2011) Test Date: 19 July 2017 Test method: ASTM E330 – Procedure A</p>	<p>PG15: Report permanent deformation at 720 Pa (15.04 psf) Design Pressure (DP).</p>	<p>PG15 @ 720 Pa (15.04 psf) Positive Design Pressure: Span 1 (right jamb) - 2330 mm (report only) Peak deflection/ Permanent deformation 0.38/0.01 mm. Span 2 (left jamb) - 2330 mm (report only): Peak deflection/ Permanent deformation 0.01/0.01 mm. Span 3 (head) - 1000 mm (report only) Peak deflection/ Permanent deformation 0.01/0.00 mm. Span 4 (sill) – 1000 mm (report only): Peak deflection/ Permanent deformation 0.11/0.01 mm. PG15 @ 720 Pa (15.04 psf) Negative Design Pressure: Span 1 (left jamb) - 2330 mm (report only) Peak deflection/ Permanent deformation 0.84/0.03 mm. Span 2 (right jamb) - 2330 mm (report only): Peak deflection/ Permanent deformation 0.51/0.05 mm. Span 3 (head) - 1000 mm (report only) Peak deflection/ Permanent deformation 0.01/0.00 mm. Span 4 (sill) - 1000 mm (report only): Peak deflection/ Permanent deformation 0.07/0.01mm.</p>	<p>Passed PG 15</p>
<p>Uniform Load Structural Test – Clause 5.3.4.3/9.3.4.3 AAMA/WDMA/CSA101/I.S.2/A440-11 (NAFS – 2008/2011) Test Date: 19 July 2017 Test method: ASTM E330 – Procedure A</p>	<p>PG15: Allowable permanent deformation: 0.4% of its span at 1080 Pa (22.56 psf) Structural Pressure.</p>	<p>PG15 @ 1080 Pa (22.56 psf) Positive Structural Pressure: Span 1 (left jamb) - 2330 mm (9.32 mm limit) Peak deflection/ Permanent deformation 0.46/0.00 mm. Span 2 (right jamb) - 2330 mm (9.32 mm limit) Peak deflection/ Permanent deformation 0.00/0.05 mm. Span 3 (head) - 1000 mm (4.00 mm limit) Peak deflection/ Permanent deformation 0.00/0.02 mm. Span 4 (sill) - 1000 mm (4.00 mm limit): Peak deflection/ Permanent deformation 0.15/0.02 mm. PG15 @ 1080 Pa (22.56 psf) Negative Structural Pressure: Span 1 (left jamb) - 2330 mm (9.32 mm limit) Peak deflection/ Permanent deformation 1.20/0.02 mm. Span 2 (right jamb) - 2330 mm (9.32 mm limit) Peak deflection/ Permanent deformation 0.97/0.08 mm. Span 3 (head) - 1000 mm (4.00 mm limit) Peak deflection/ Permanent deformation 0.02/0.01 mm. Span 4 (sill) - 1000 mm (4.00 mm limit) Peak deflection/ Permanent deformation: 0.08/0.01 mm.</p>	<p>Passed PG 15</p>